





TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : drum change	LOSS NO. / STEP								
DEPT : Machine Shop	RESULT AREA	P	Q	DEF:-A		C	D	S	M

<b>CELL :-</b> A215	<b>CELL NAME:</b> Drum change	<b>MACHINE / STAGE :-</b> Pin Assembly.	<b>OPERATION-</b> Inspection			
<b>KAIZEN THEME - :</b> To Improve Continuity Testing.		<b>IDEA :</b> To Provide Buzzer System.				
<b>WIDELY/DEEPLY:-</b>		<b>COUNTERMEASURE-</b> A215 Pin Assembly Checking Improved with Buzzer System. If NG Part Found the Machine RED Light Blinking.				
<b>PROBLEM / PRESENT STATUS :-</b> A215 Pin Assembly Continuity checking Difficult to Judgments due to Manual Method. Part Judge in Reading for OK & Not Ok.		<b>BENCHMARK</b> Manual Process				
   		<b>TARGET</b> Auto				
		<b>KAIZEN START</b> 03.07.15				
		<b>KAIZEN FINISH</b> 10.07.15				
		<b>TEAM MEMBERS :-</b>				
		Someshwar salunkhe				
		Bharat pabale				
		<b>BENEFITS :-</b> Continuity Checking System Improved.				
		<b>KAIZEN SUSTENANCE</b>				
<b>WHY - WHY ANALYSIS :-</b> Not Applicable.		<b>WHAT TO DO :</b> Checking only new Method.				
<b>ROOT CAUSE :-</b> Not Applicable.		<b>HOW TO DO :</b> Awareness to Operator.				
<b>RESULT :-</b> Continuity Checking System Improved & Avoid any Rejection Part to Get at Customer End.		<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b>				
<b>REGISTRATION NO. &amp; DATE:</b> - 10.07.2015		<b>SR. NO.</b>	<b>CELL</b>	<b>TARGET</b>	<b>RESPONSIBILITY</b>	<b>STATUS</b>
<b>REGISTERED BY :-</b> Someshwar salunkhe			---	-	---	---
<b>MANAGER'S SIGN :-</b> Surendra Kulkarni.						